



**Ford - 272, 292, 312 Y Block**  
**Part #81-002**  
**Solid Flat Tappet Camshaft**

Grind # C-272-8-B	Advertised Numbers	Numbers @ .050
Intake Duration	272	224
Exhaust Duration	272	224
Lobe Center	108	108
Centerline Timing Events	106 INT	110 EXH
Intake Valve Opens/Closes	6 @ .050	38 @ .050
Exhaust Valve Opens/Closes	42 @ .050	2 @ .050
Valve Lift Based on (1.54) Rocker Ratio	.446 INT	.446 EXH
Valve Lash (Hot)	.018	.018
Set Springs up at _____ lbs. Seat Pressure		

CSC recommends degreasing your Camshaft in on the #1 Intake using the Lobe Centerline Method. If you need help degreasing in your camshaft, please feel free to contact us.

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Tech Line: 714-523-0530