

Ford - 289, 302 Part #130-3117 Hydraulic Roller Camshaft

Grind # HR-280-8-CR	Advertised Numbers	Numbers @ .050
Intake Duration	280	221
Exhaust Duration	280	221
Lobe Center	108	108
Centerline Timing Events	106 INT	110 EXH
Intake Valve Opens/Closes	4.5 @ .050	36.5 @ .050
Exhuast Valve Opens/Closes	40.5 @ .050	0.5 @ .050
Valve Lift Based on (1.6) Rocker Ratio	.544 INT	.544 EXH
Valve Lash (Hot)	½ to 1 Full Turn	½ to 1 Full Turn
Set Springs up at (155-165) lbs. Seat Pressure		

CSC recommends degreeing your Camshaft in on the #1 Intake using the Lobe Centerline Method. If you need help degreeing in your camshaft, please feel free to contact us.

www.ClaySmithCams.com Tech Line: 714-523-0530