



# **FE Ford - 352, 390, 406, 427, 428**

## **Part #082-3136 (Steel Core)**

### **Hydraulic Roller Camshaft**

<b>Grind # HR-6486-9-SB</b>	<b>Advertised Numbers</b>	<b>Numbers @ .050</b>
Intake Duration	264	210
Exhaust Duration	286	227
Lobe Center	109	109
Centerline Timing Events	105 INT	113 EXH
Intake Valve Opens/Closes	0 @ .050	30 @ .050
Exhaust Valve Opens/Closes	46.5 @ .050	0.5 @ .050
Valve Lift Based on (1.6) Rocker Ratio	.523 INT	.530 EXH
Valve Lash (Hot)	½ to 1 Full Turn	½ to 1 Full Turn
Set Springs up at (155-165) lbs. Seat Pressure		

CSC recommends degreasing your Camshaft in on the #1 Intake using the Lobe Centerline Method. If you need help degreasing in your camshaft, please feel free to contact us.

[www.ClaySmithCams.com](http://www.ClaySmithCams.com)

Tech Line: 714-523-0530