## Clay Smith Carles

## Ford 6 Cylinder - Part #07-013 2 144, 170, 200, 250 Hydraulic Flat Tappet

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Grind # H-274-0-B	Advertised Numbers	Numbers @ .050
Intake Duration	274	224
Exhaust Duration	274	224
Lobe Center	110	110
Centerline Timing Events	105 INT	115 EXH
Intake Valve Opens/Closes	7 @ .050	37 @ .050
Exhuast Valve Opens/Closes	47 @ .050	-3 @ .050
Valve Lift Based on (1.6) Rocker Ratio	.464 INT	.464 EXH
Valve Lash (Hot)	½ to 1 Full Turn	½ to 1 Full Turn
Set Springs up at (85-120) lbs. Seat Pressure		

CSC recommends degreeing your Camshaft in on the #1 Intake using the Lobe Centerline Method. If you need help degreeing in your camshaft, please feel free to contact us.

www.ClaySmithCams.com

Tech Line: 714-523-0530