

## Chevrolet - Big Block Part #02-033 Hydraulic Flat Tappet

Grind # H-280-0-BHL	Advertised Numbers	Numbers @ .050
Intake Duration	280	231
Exhaust Duration	280	231
Lobe Center	110	110
Centerline Timing Events	108 INT	112 EXH
Intake Valve Opens/Closes	7.5 @ .050	43.5 @ .050
Exhuast Valve Opens/Closes	47.5 @ .050	3.5 @ .050
Valve Lift Based on (1.7) Rocker Ratio	.535 INT	.535 EXH
Valve Lash (Hot)	½ to 1 Full Turn	½ to 1 Full Turn
Cat Carings up at /140\ lbs. Cast Bressure		

Set Springs up at (140) lbs. Seat Pressure

CSC recommends degreeing your Camshaft in on the #1 Intake using the Lobe Centerline Method. If you need help degreeing in your camshaft, please feel free to contact us.

www.ClaySmithCams.com

Tech Line: 714-523-0530