



# **Chevrolet - Small Block**

## **Part #01-032**

### **Hydraulic Flat Tappet**

<b>Grind # H-280-8-BHL</b>	<b>Advertised Numbers</b>	<b>Numbers @ .050</b>
Intake Duration	280	231
Exhaust Duration	280	231
Lobe Center	108	108
Centerline Timing Events	106 INT	110 EXH
Intake Valve Opens/Closes	9.5 @ .050	41.5 @ .050
Exhaust Valve Opens/Closes	45.5 @ .050	5.5 @ .050
Valve Lift Based on (1.5) Rocker Ratio	.480 INT	.480 EXH
Valve Lash (Hot)	½ to 1 Full Turn	½ to 1 Full Turn
Set Springs up at (130-140) lbs. Seat Pressure		

CSC recommends degreasing your Camshaft in on the #1 Intake using the Lobe Centerline Method. If you need help degreasing in your camshaft, please feel free to contact us.

[www.ClaySmithCams.com](http://www.ClaySmithCams.com)

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